

DENKA PRETASCON T-AP (Aqua-proof)

Anti-washout, non-shrinkage grout

Introduction

As a pioneer of non-shrink grout materials, Denka continues to research and develop new materials for grouting works. **PRETASCON T-AP** is a grout designed with anti-washout capabilities in water. This grout material can be used in bridge supports, piers, harbors; anywhere underwater grouting is required.

Features

- Excellent non-separation properties in water, reducing environmental impact in the work zone.
- Non-shrink grout with excellent fluidity obtainable by simply adding and mixing a specified amount of water
- Stable strength gain even underwater
- Minimal precipitation / shrinkage; comparable to that of standard non-shrinkage mortar

Packaging / Standard Properties

- 25kg paper bags
- Appearance: Cement gray-white color

Standard Mix Proportions

Mix	Pretascon Type-AP	Water	Mix volume
Per bag	25 kg	5.8 kg	~14.7 l
Per m ³	1700 kg	394 kg	1000 l (68 bags)

Anti-washout properties



PRETASCON TYPE-AP anti-washout property in water

Physical Properties

Standard Properties

Ambient Temperature	Water (kg/bag)	Flow ¹ (mm)	Bleeding (%)	Expansion (%)	Setting time (mins)	
					Initial	Final
5°C	6.2	280	0.00	0.38	14:00	25:30
20°C	5.8	320	0.00	0.43	6:00	8:30
30°C	5.8	310	0.00	0.45	3:45	5:00

Compressive Strength

Ambient Temperature	Air measurements (N/mm ²)			Water measurements (N/mm ²) ²		
	3d	7d	28d	3d	7d	28d
5°C	11.3	32.0	50.0	10.5 (93%)	30.4 (95%)	47.9 (96%)
20°C	38.8	52.0	65.1	34.6 (89%)	44.2 (85%)	58.4 (90%)
30°C	46.6	56.0	72.9	40.2 (86%)	49.3 (88%)	66.3 (91%)

¹Static flow value taken using JISR5201 cone; 30°C water used for mixing at 5°C ambient conditions.

²A mould was placed underwater, and mortar was filled into the mould using a funnel 10cm away from the mould surface.

Figures within the brackets represent water measurements as a percentage of air measurements.

Handling Precautions

1) Mixing

- Use clean mixing water free from oils, salts, alkalis, or organic compounds.
- The amount of mixing water required will vary depending on the material temperature, ambient temperature, mixer-type, overall mixing volume etc. Perform pre-trials to confirm the required volume of water beforehand.
- Carry out mixing with a specialized high speed mortar mixer or a hand mixer at above 900 rpm for about 1 ~ 2 minutes. Use a stainless steel or iron blade. Do not use an aluminum blade because aluminium can react with the mortar during mixing; causing unintended expansions.

2) Injection/Filling

- Fill the grout from one end either by the self-pressure or pump method; filling continuously until the mortar starts flowing out from the outflow end. Take caution to prevent air entrainment or void formation.

3) Curing

- Once grout is completely applied, keep it away from direct sunlight or wind and ensure that the grout is constantly moist during curing by using a curing mat etc.
- Refer to the Safety Data Sheet (SDS) before use.
- Wear protective gear (goggles, mask, gloves, and rubber boots) while handling the product. Do not dispose of the product in drains.
- Once opened, the product should be used up completely. Otherwise, reseal for storage.
- The product should be stored in a dry area, indoors, and out of direct sunlight.
- For further information, please contact DENKA.

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